

M80.TXT  
---+Ground Zero Productions+---  
Presents

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+How to open your own M-80 Factory!+  
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by  
Deathmaster

THE BULLSHIT:This information is solely for educational purposes only. The author is not responsible for any of the actions of the reader that result from him/her reading this text file!

Now for the facts:

The assembly of an M-80 Firecracker is illegal in the United States and is punishable by law. It is also illegal to sell explosives to people without a permit that allows a person to do so! I am not familiar with what the authorities will do if they catch you doing something that is described in this text file, but I'm sure that it could, at least, ruin your weekend if not ruining your life by having a felony on your records!

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\*Supplies\*  
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Chicago Paper Tube. Phone # 1-312-666-1404. You will be getting the paper tubes from here. Order tubes that are 1/2" in diameter by 1 1/2" long with a 1/16" wall with RED outer wrap.

Paper Products. 1310 5th St., Tempe, AZ. 85281. Order 1/2" diameter paper end plugs. Write to them for prices. REMEMBER: for every 100 paper tubes you order, you must order 200 paper end plugs.

Midwest Fireworks. 8550 RT. 224, Deerfield, OH. 44411. Phone 1-800-321-2400. Order one roll of 1/8" water proof fuse. Each M-80 needs a 2" fuse, so for every 100 paper tubes you order, you should have 17' of water proof fuse.

Barium Chemicals Inc., P.O. Box 218, County Rd. 44, Steubenville, OH. 43952. Phone 1-614-282-9776. Order Potassium Perchlorate. Order 2 pounds for every 250 paper tubes you order.

Alcan Metal Powder Div., P.O. Box 290, Elizabeth, NJ 07207. Phone 1-201-353-4600. Order #AL-105 Aluminum Powder. Order 1 pound for every 250 paper tubes you order.

Buy 1 gallon of Elmers glue from a hardware store or lumber yard.

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\*Assembly\*  
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1. Put 1 drop of glue on the inside of one end of the tube and insert the paper end plug.
2. Punch or drill a 1/8" hole in the side of the paper tube.
3. Cut the fuse you purchased into 2" long pieces.
4. Insert the fuse into the hole in the paper tube and glue in place.
5. Scoop the paper tube with the fuse into a container of flash powder. The paper tube should be about 2/3 full.
6. Put glue on the end plug and insert it into the paper tube filled with flash powder.
7. The completed M-80 firecracker should dry and the glue will become hard in 30-45 minutes.

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\*Flash Powder Formula\*  
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Sensitive to friction and impact. High Explosive!

Potassium Perchlorate      2 lbs.  
Aluminum Powder              1 lb.

There must be a 2 to 1 ratio of Potassium Perchlorate to Aluminum Powder in order for the flash powder to be good. It must also be mixed well.

Suggested Price for the M-80's  
You can make up your own price, but here are some prices.

2 for \$1.00    11 for \$5.00    24 for \$10.00    50 for \$20.00    100 for \$40.00

Some people can make a fortune off these things, if they can front the money to buy all the stuff and to buy them.

DO NOT ADVERTISE! I repeat-M-80's are illegal and the cops will bust you if they catch you selling these things.

If you can not contact any of the companies for materials needed, you should look in the classified section of Soldier's of Fortune magazine for fireworks companies. Order their catalogs. Many sell tubes, end plugs, fuses, and sometimes

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even chemicals. More text files to come in the future!

Play it safe and don't get caught!

--+<Deathmaster>+--

Future releases from Ground Zero Productions:

How to make TNT

10 simple formulas for black powder(flash powder)

How to make Chloral Hydrate Knockout Drops

How to make Marijuana Beer

How to grow your own Marijuana

Where to get equipment similar to the stuff the CIA uses

DOWNLOADED FROM P-80 SYSTEMS.....